

# Improvements in CFV's Outdoor IAM Measurement Method

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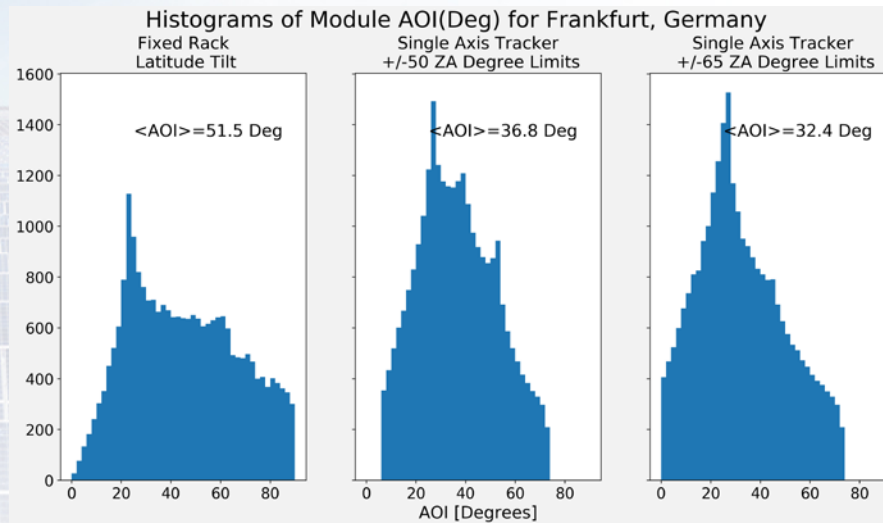
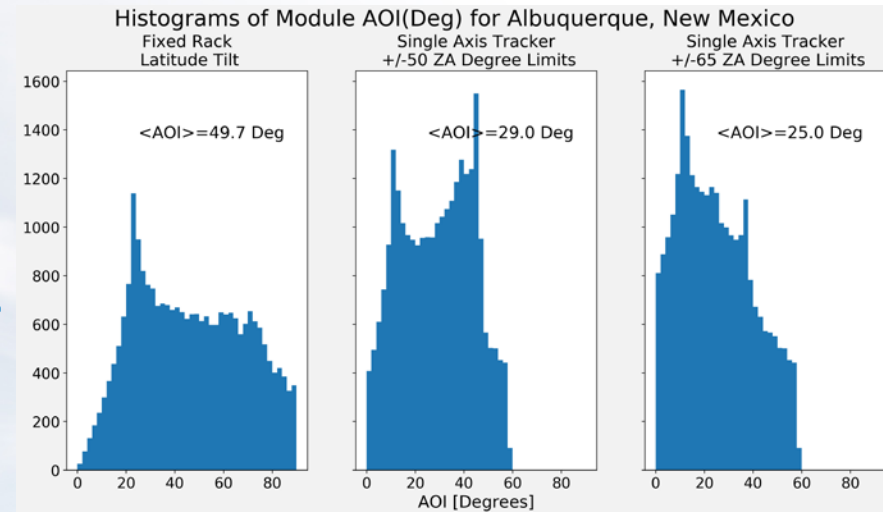
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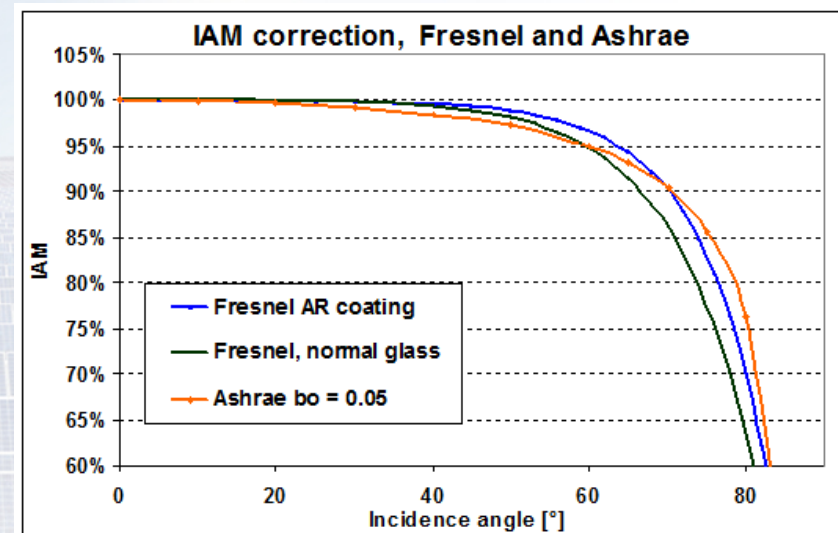
# What is IAM and Why Do We Need It?

- The incidence angle modifier (IAM) is defined as the fraction of beam irradiance absorbed from a flat-plate module's front surface as a function of angle of incidence (AOI).
- Modules are oriented at non-zero AOI during most of the year, with high latitude sites most influenced.
- IAM impact can be reduced through use of single axis trackers, but not eliminated, and thus should be well understood.



# Sandia Model, IEC 61853-2, PVsyst

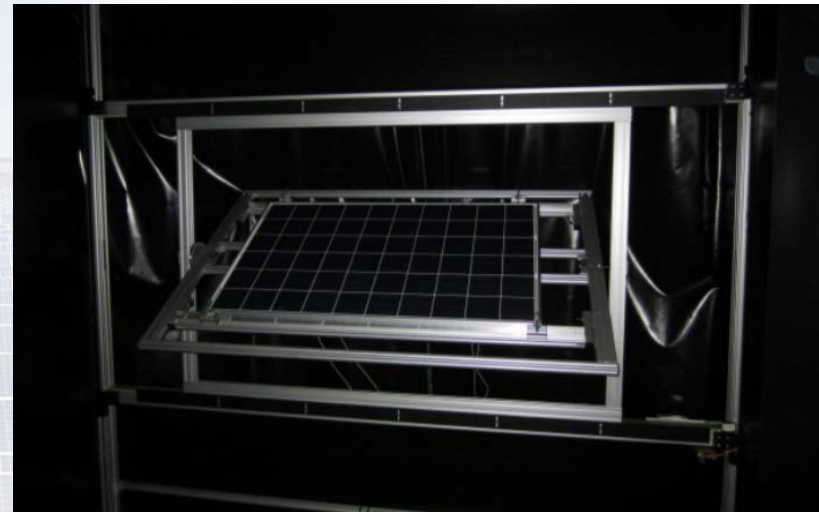
- Sandia Model incorporated the incident angle modifier in 2004 (SAND2004-3535), described by a 5<sup>th</sup> order polynomial fit to measured data,  $f_2(\theta)$ .
- IEC 61853-2:2016 describes methods to measure spectral responsivity and incidence angle effects (relative transmission). Both indoor and outdoor methods are described.
- PVsyst 6 allows user to define custom IAM profile for a module type.
- The aim is to calculate the effective irradiance injected into a module.



PVsyst

# Indoor IAM Measurement

- Defined in IEC 61853-2:2016 §7.2
  - Measure  $I_{SC}(\theta)$  over a range of incident angles from  $0^\circ$  to  $80^\circ$  in steps of 5-10  $^\circ$ .
  - Generally requires special samples, e.g. mini module with minimum of one active cell (cSi), modified full size modules, or small coupon samples for thin-film modules.
  - Requires well collimated light source and stray light mitigation.
- Equipment Requirements:
  - Class B(uniformity)/C(temporal stability) solar simulator
  - Recommended >95% of irradiance from within  $10^\circ$  FOV
  - Module mounting fixture allowing position accuracy within +/- 1 deg



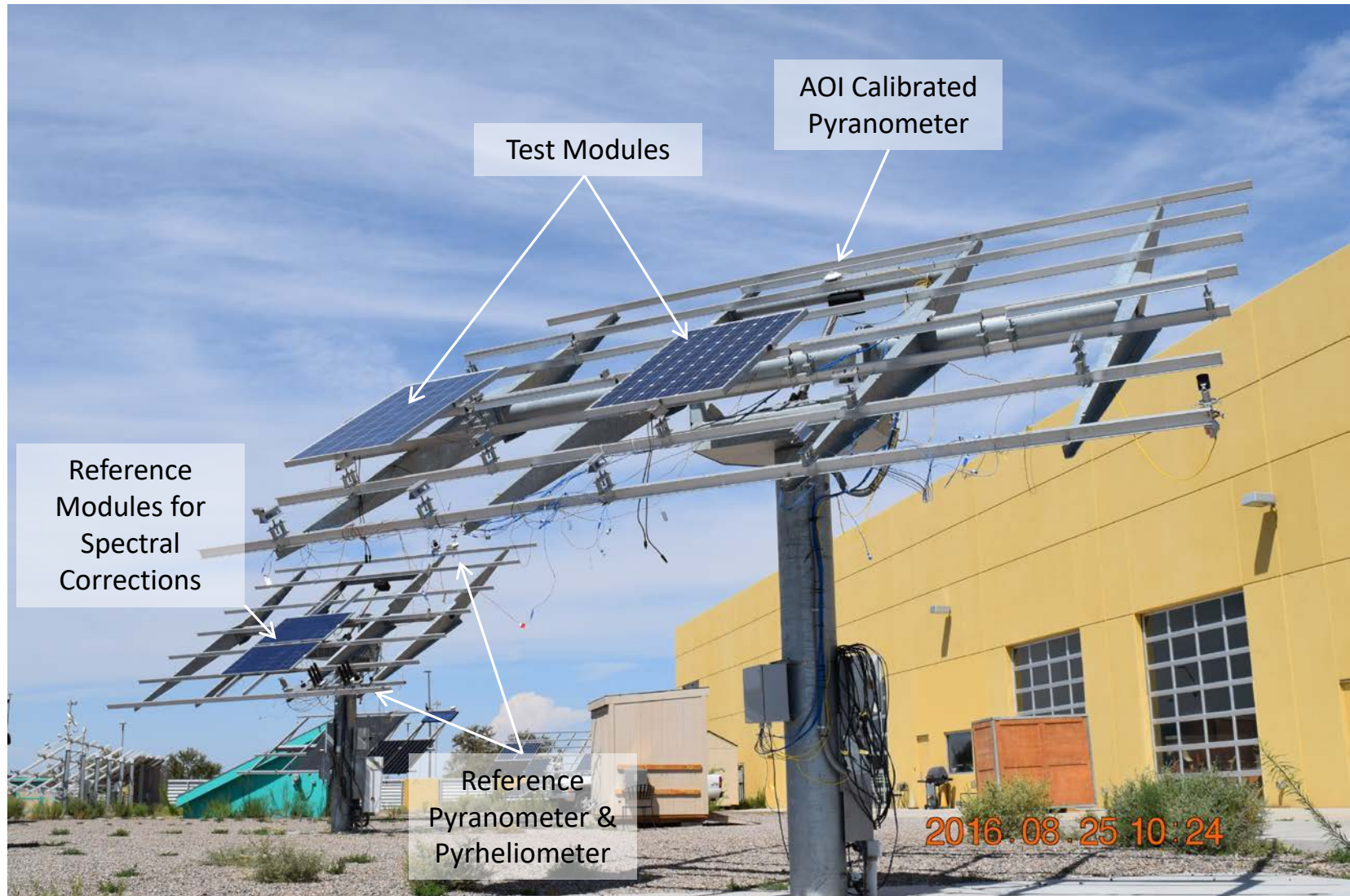
Fraunhofer ISE

# Outdoor IAM Measurements at CFV

- Relevant procedure defined in IEC 61853-2:2016 §7.3. CFV method is similar, jointly developed with Sandia.
  - SAND2016-5284
  - Install pyrheliometer (DNI) and pyranometer (POA) on a reference two-axis tracker. Reference tracker to follow the Sun during the entire test.
  - Install and align test modules on a second two-axis tracker. Install AOI calibrated pyranometer along with test modules for measurement of AOI dependent diffuse irradiance.
  - Allow module temperatures and irradiance sensors to stabilize.
  - Move the AOI test tracker to increasing AOI with 3 minute dwells at each AOI step to ensure module  $I_{SC}(\theta)$  and irradiance sensors have stabilized.
  - Analyze the data according to Eq. (4) of IEC 61853-2:

$$\tau(\theta) = \frac{I_{SC}(\theta)G_{POA,0} - I_{SC,0}G_{Diff}(\theta)}{I_{SC,0}G_{DNI} \cos(\theta)}$$

# Outdoor IAM Measurements at CFV



# Pros and Cons of Indoor and Outdoor

## • Advantages/Disadvantages of Indoor Method

- Not weather-dependent
- Diffuse irradiance can be minimized
- No temperature correction necessary (except for steady state simulators)
- **Restricted to mini modules or single cell measurements. (Coupons are not always possible and accurate, especially for monolithic TF modules)**
- **Volume uniformity of solar simulators is not ideal for IAM measurements.**

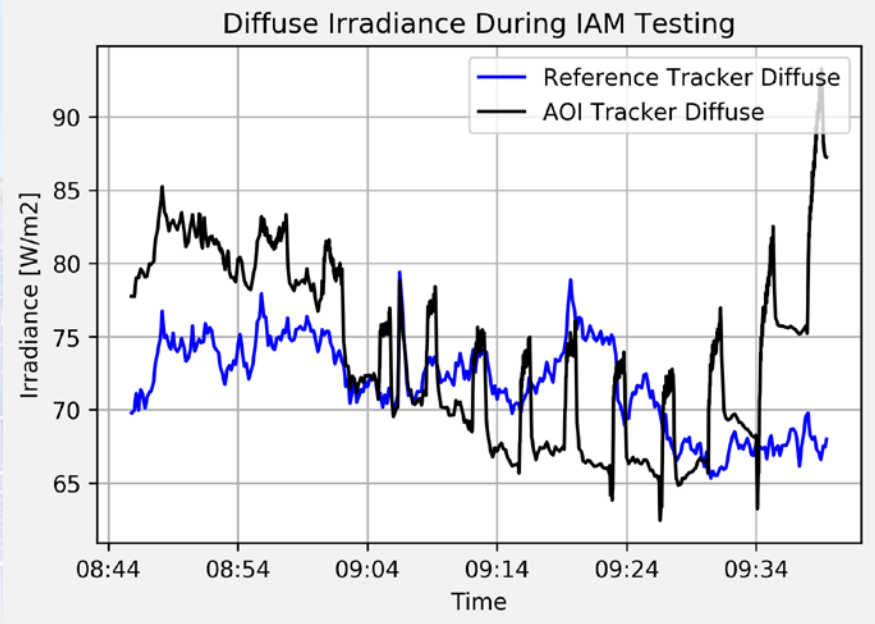
## • Advantages/Disadvantages of Outdoor Method

- Compatible with all module designs and non-destructive  
Light source is the sun, with the correct spectrum and shape (disk source, not point).
- **Strongly weather dependent.**
- **AOI calibrated pyranometers and/or specialized trackers are required.**



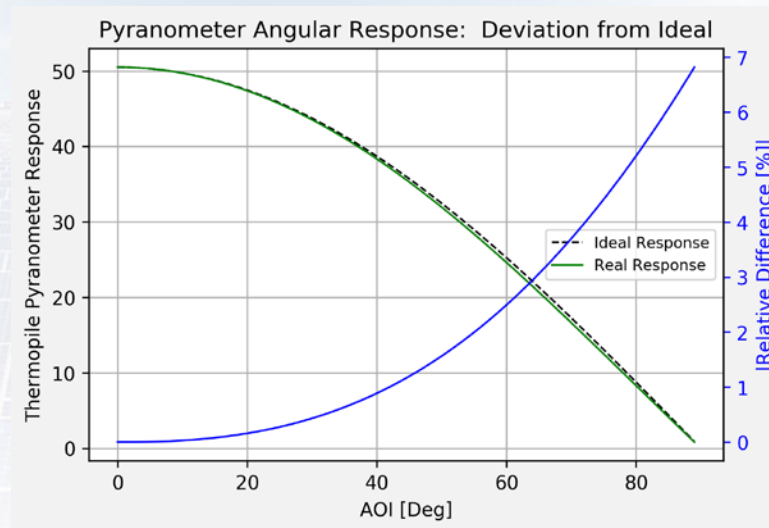
# Non-uniform Diffuse Irradiance

- AOI testing with the tracker pointed too close to the horizon can lead to errors due to non-uniform diffuse mitigation.
- Due to mechanical limitations of most commercial 2-axis trackers, IAM testing CANNOT be performed in elevation only while tracking the Sun in azimuth enabling direct measurement of diffuse with a shaded pyranometer.
- CFV uses a 'El+7°' method, keeping the tracker pointed above the Sun, reducing the variability of the diffuse component (But it MUST be measured!).



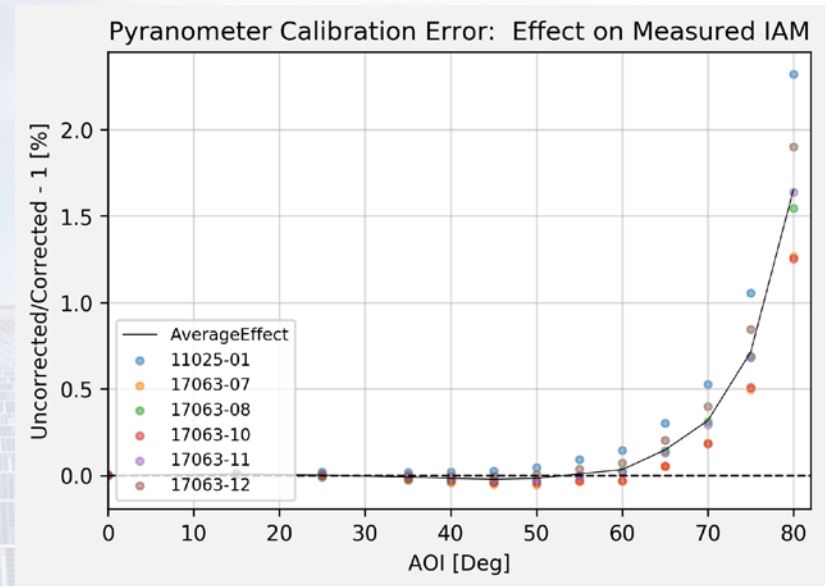
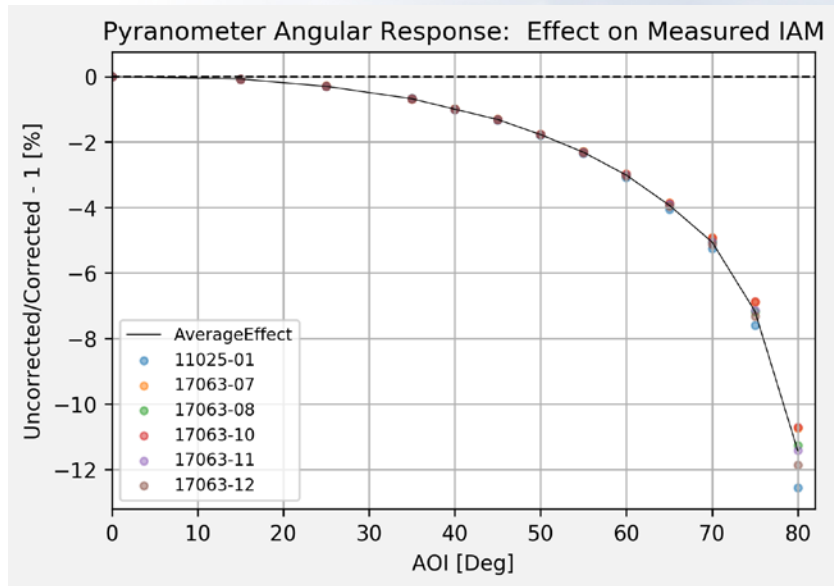
# Pyranometer Characteristics

- Pyranometers have non-negligible response times. Tracker movement during the test must include dwells in order to allow pyranometer response to stabilize. Response times can vary from ~15 to 60 seconds.
- Contrary to the common belief, pyranometers are actually not perfect cosine receivers. AOI calibrated pyranometers can be used for measuring diffuse irradiance in the test module plane.



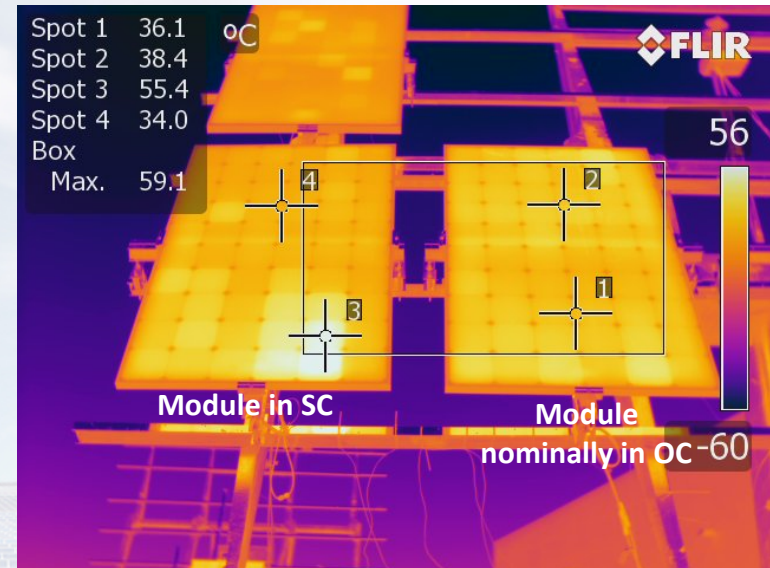
# Pyranometer Characteristics

- Analysis of IAM test data without correction for angular response of the pyranometer leads to relative errors in the measured IAM of ~12% at 80° AOI.



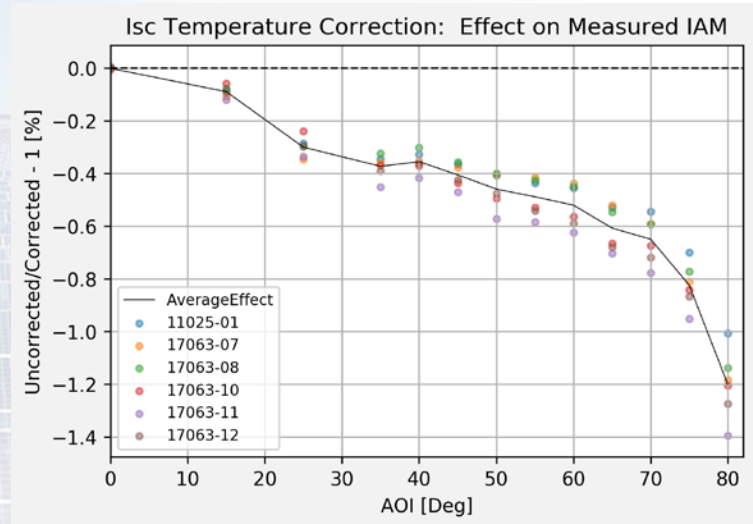
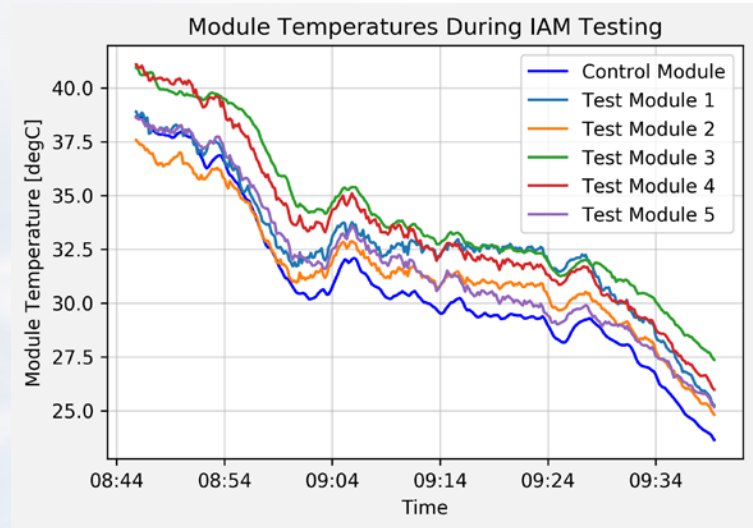
# Module Temperature Uniformity

- Module  $I_{SC}(\theta)$  is temperature corrected using module temperatures measured with calibrated thermocouples.
- Module is in open circuit except when measuring (as specified in IEC), which improves module temperature uniformity.
- Spatial variation of module temperatures are minimized, ensuring accurate temperature corrections.



# Module Temperature Correction

- Module temperatures can vary by as much as 15-30 °C during a test ( $0.6-1.2\%$  assuming  $\alpha_{Isc} = 0.04 \%/^{\circ}C$ ).
- In the absence of measured  $\alpha_{Isc}$  coefficients datasheet values are adopted.
- Errors in the IAM due to errors in the adopted temperature coefficients are small, since the  $\alpha_{Isc}$  is small.



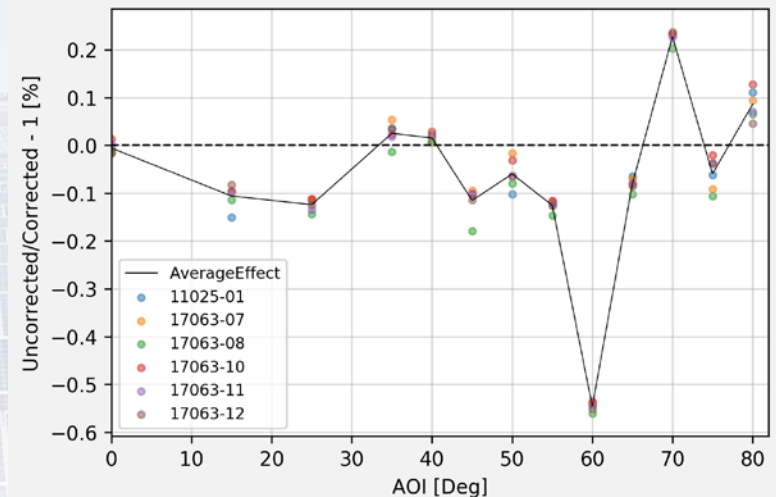
# Spectrum Change During Test

- Due to tracker axis limits, testing is NOT conducted at solar noon, but rather at larger Solar zenith angles in either the morning or afternoon.
- To account for spectrally induced changes in module  $I_{SC}(\theta)$  due to airmass, spectrally identical reference modules are installed on the reference tracker used for measuring DNI.
- Spectral corrections are derived using temperature and irradiance corrected reference module.
- Relative errors of  $\sim 1\%$  can be corrected for.

2A2 Reference Module Temperature+Irradiance Corrected Isc vs Airmass

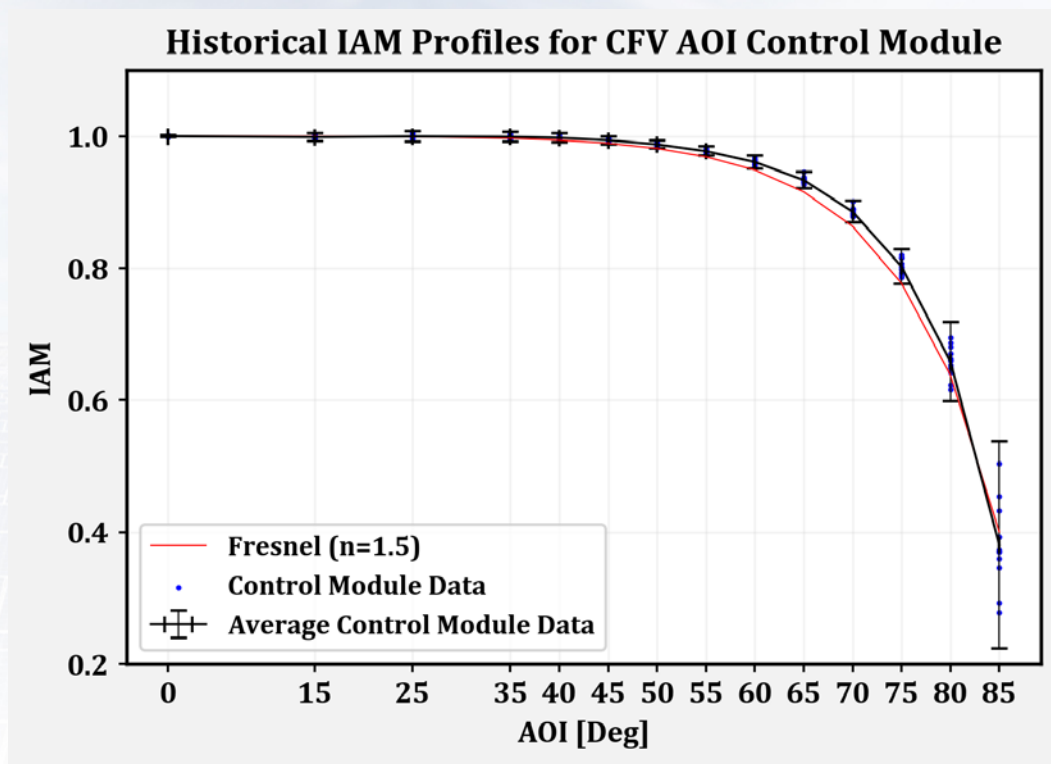


Airmass Correction: Effect on Measured IAM



# 2 Years of Control Module Measurements

- During each IAM test a non-ARC control module is measured and serves as a benchmark for validating each test.
- 12 AM/PM pairs of IAM measurements since mid-2016 are represented.



# Summary

- IAM measurements are important for yield calculations, especially for higher latitude sites.
- Outdoor IAM testing is a viable method with important advantages over the indoor method.
- CFV continually strives to improve IAM test methodology through hardware, procedure and analysis improvements.