



# Collecting datasets of PV power stations for performance analysis

Claudia Buerhop

8. November 2023  
PVPMC Mendrisio, CH

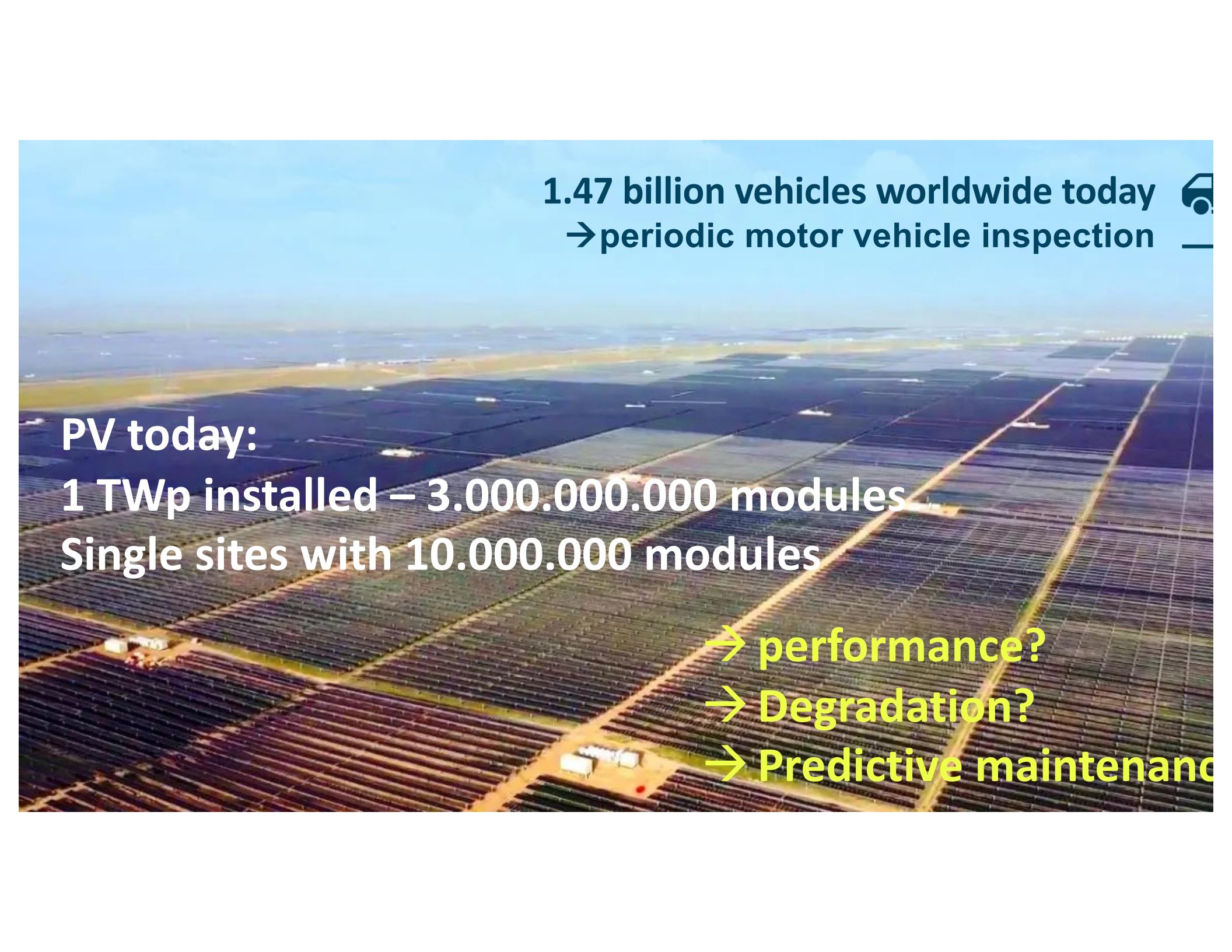
*HI ERN Helmholtz Institut Erlangen Nürnberg, D-91058 Erlangen, Immerwahrstraße 2*  
Team High Throughput Characterization and Modelling

part of



in cooperation with





**1.47 billion vehicles worldwide today**  
→ periodic motor vehicle inspection

**PV today:**

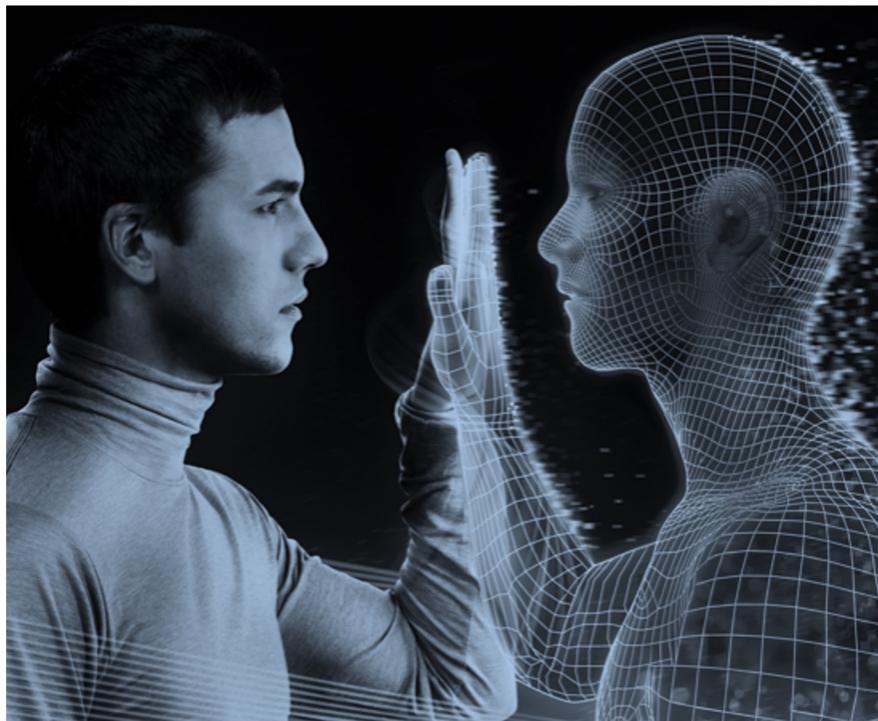
**1 TWp installed – 3.000.000.000 modules**

**Single sites with 10.000.000 modules**

→ performance?  
→ Degradation?  
→ Predictive maintenance?

# The digital twin of a PV installation

How it *should* be



- Layout / Maps the world coordinate and orientation of each element in the plant (module, inverter,..) correctly.
- Stores information for each element (BOM!) and all measurements ever performed.
- Correctly documents changes in the plant, reports.
- Historic monitoring data of adequate quality
- As a rule, we do not find sufficient documentation.
- How do we get there, especially with older installations?

# Motivation

What do we need from field characterization methods?

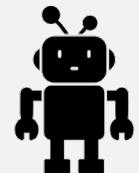
**Good & reliable,  
fast & affordable**



**Contact  
free**



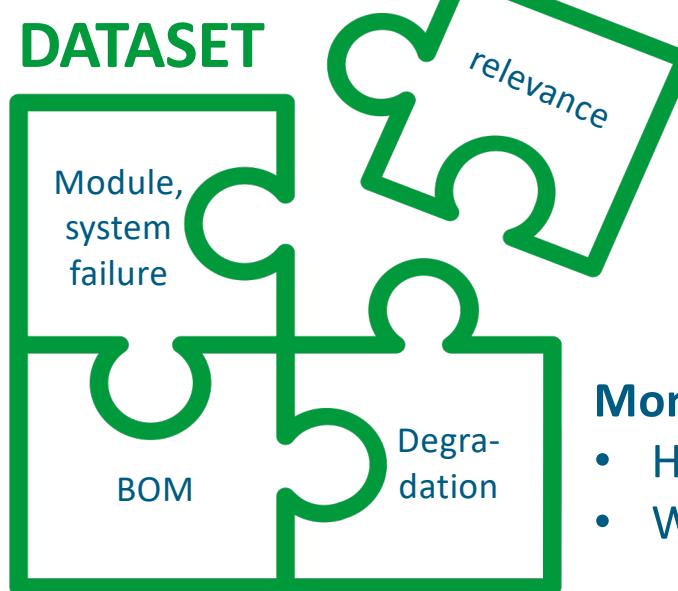
**Auto-  
mation**



## Imaging methods:

- thermography –IR- + drone,
- Photoluminescence
- UV-fluorescence
- Visual inspection

**optical methods:**  
Near-infrared  
spectroscopy –  
NIRA-



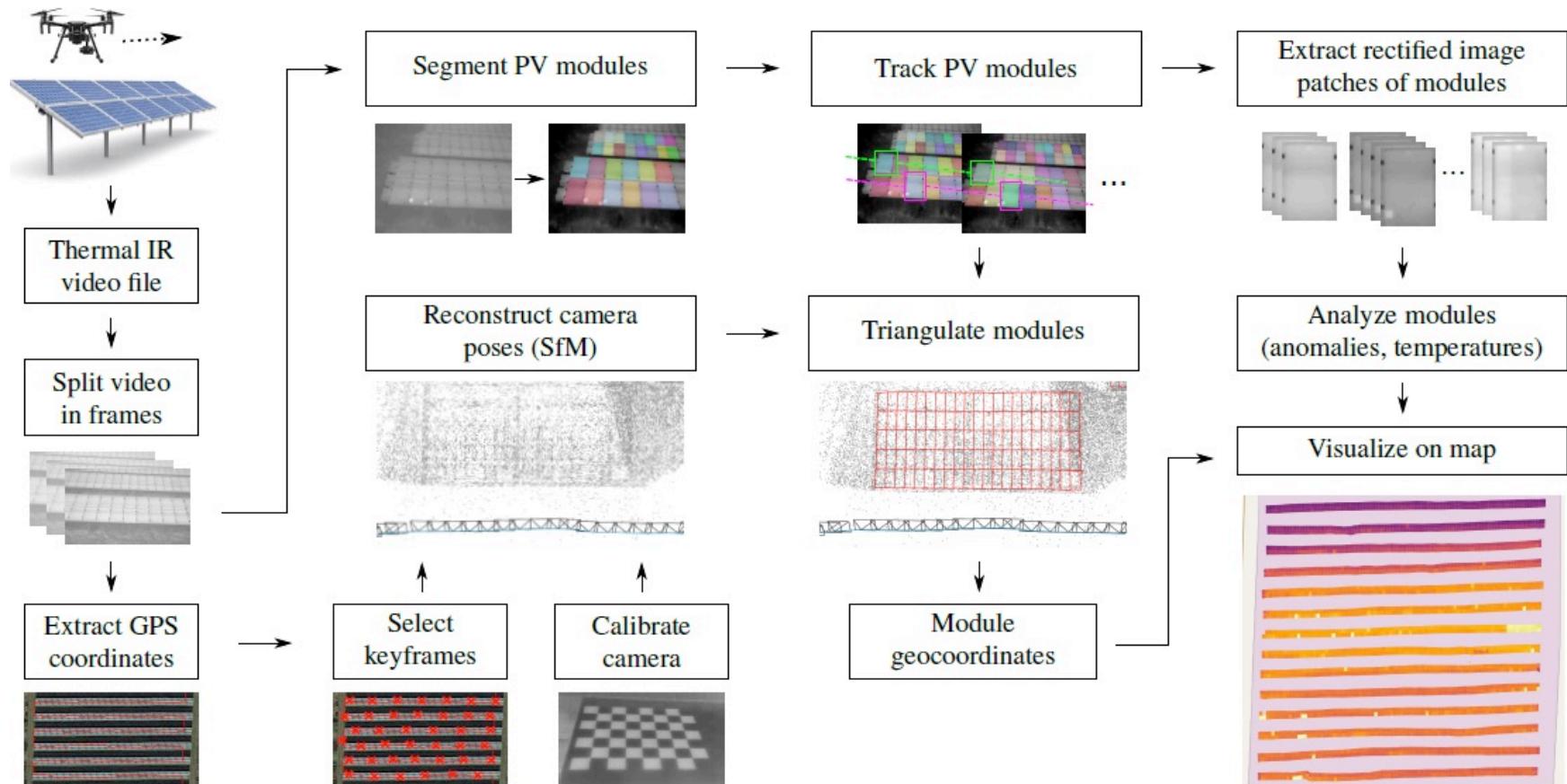
## electrical methods (for verification, quantification):

- Riso
- IV-curve

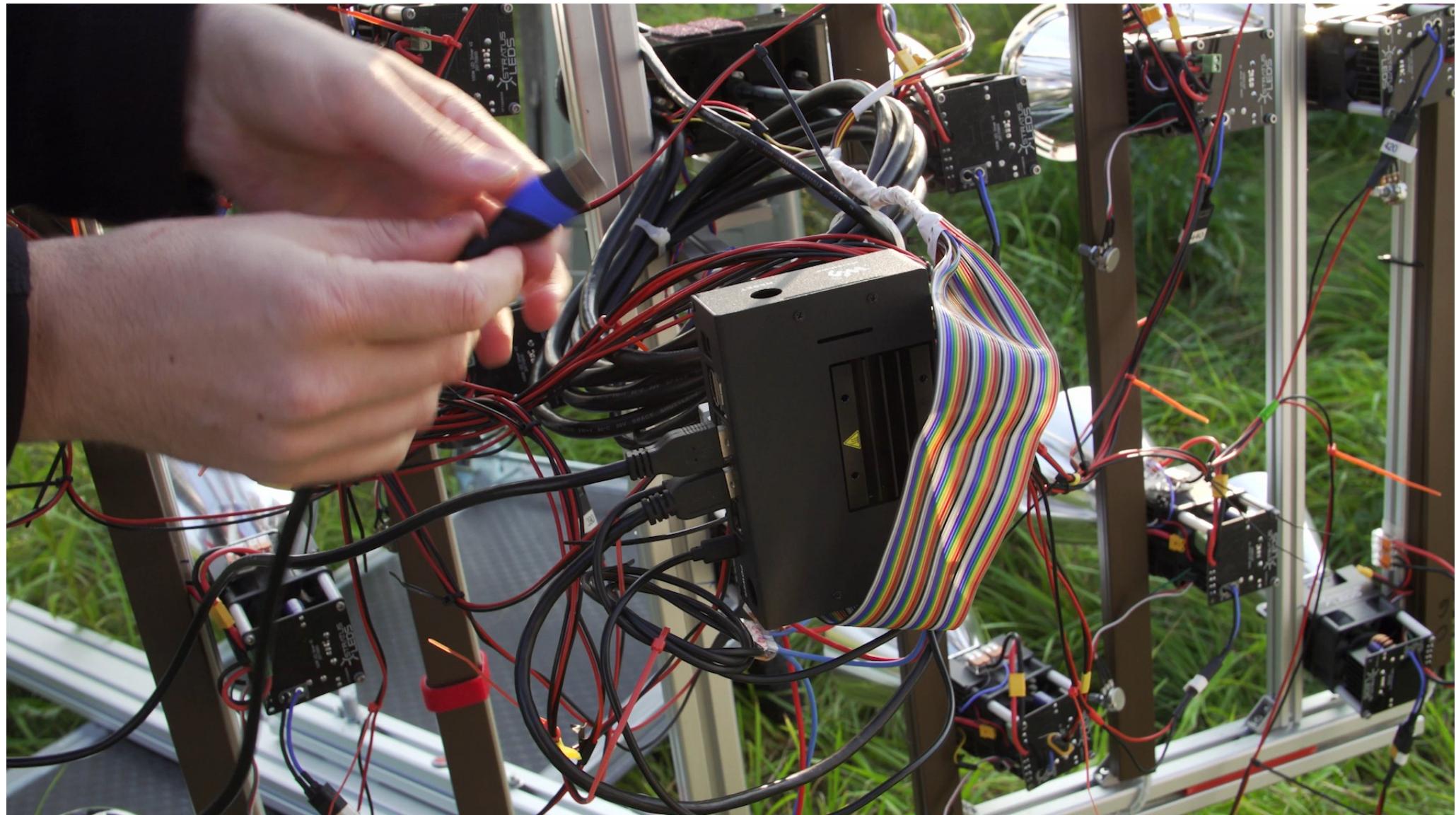
## Monitoring data:

- Historic data
- Weather data

# I – Localizing and identifying defects

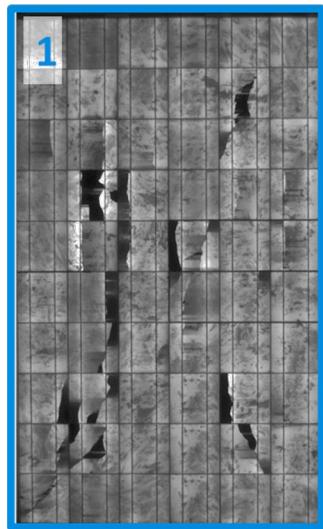


L. Bommes et al., *Georeferencing of Photovoltaic Modules from Aerial Infrared Videos using Structure-from-Motion*, minor revisions, *Progress in Photovoltaics* (2021).  
<https://lukasbommes.github.io/PV-Hawk/>

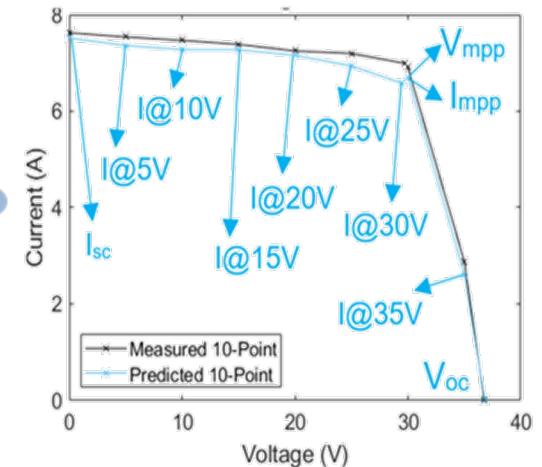
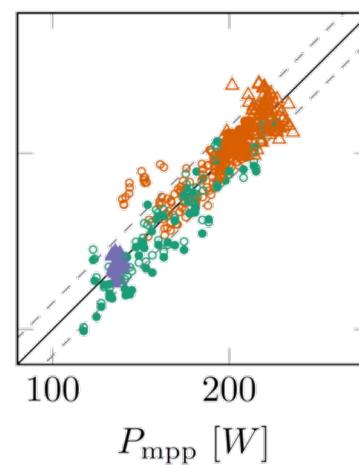


# Predicting power from luminescence images

## The power of Images



ResNet18  
MAE:  $7.3 \pm 1.5$  W



The power of a module with fractured cells (EL / PL)

M. Hoffmann et al. Deep-learning-based pipeline for module power prediction from electroluminescence measurements, Progress in Photovoltaics: Research and Applications 29 (2021), 920-935.

# Bill of material –BOM-

## Importance of polymers for performance and lifetime?

<i>Inspection method / Module failure</i>	<i>IR</i>	<i>EL/PL</i>
<i>BS-type</i>	-	-
<i>EVA</i>	-	-
<i>IV-curve, Riso</i>	-	-
<i>PV module failure, e.g. PID</i>	X	X
<i>Degradation e.g. coloration, corrosion</i>	-	-

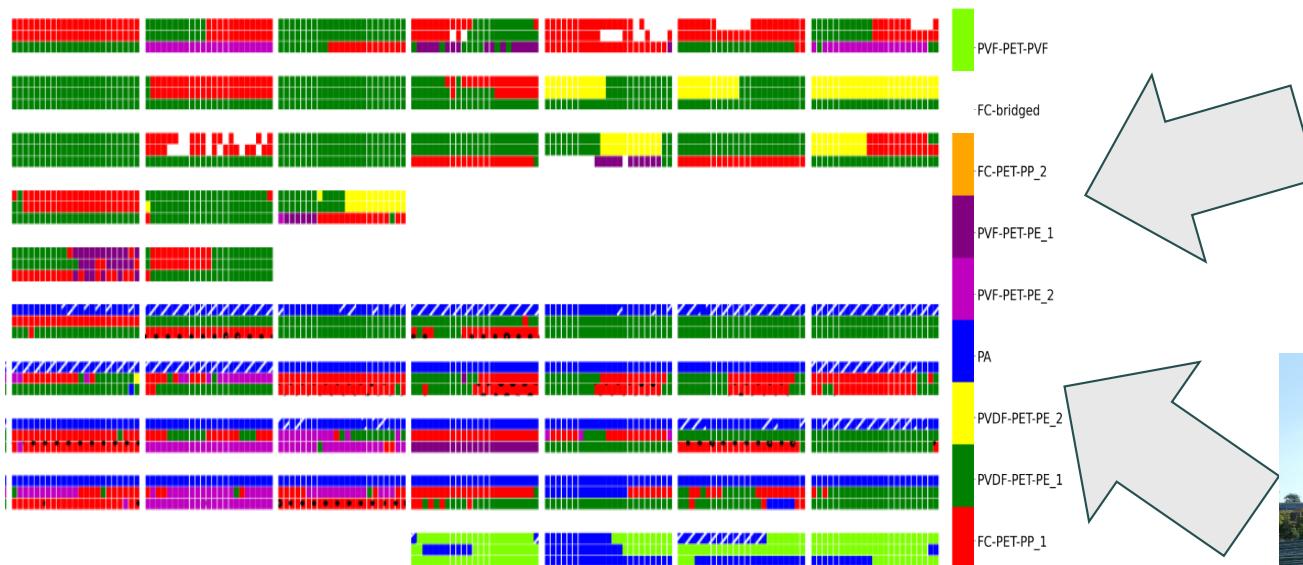


BS: backsheets, EVA: encapsulant, PID: potential induced degradation

Imaging or optical methods ? → datamix

### III – Field analysis of polymers

#### variety of polymers – backsheet and encapsulant



Map of BS-variety in a PV power station,  
approx 500 kWp, ca. 2200 PV modules

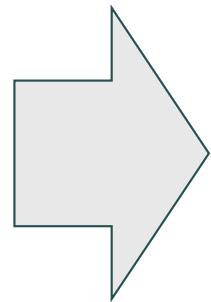
C. Buerhop-Lutz et al., *PV modules and their backsheets-A case study of a Multi-MW PV power station*, Solar Energy Materials and Solar Cells 231, 111295 (2021).



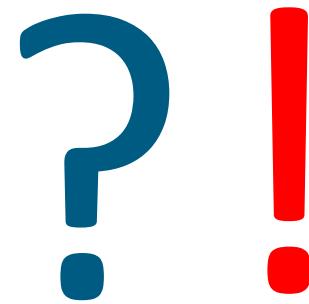
Near infrared spectroscopy –  
NIRA – for BS identification

# III – Field analysis of polymers

## visual anomalies

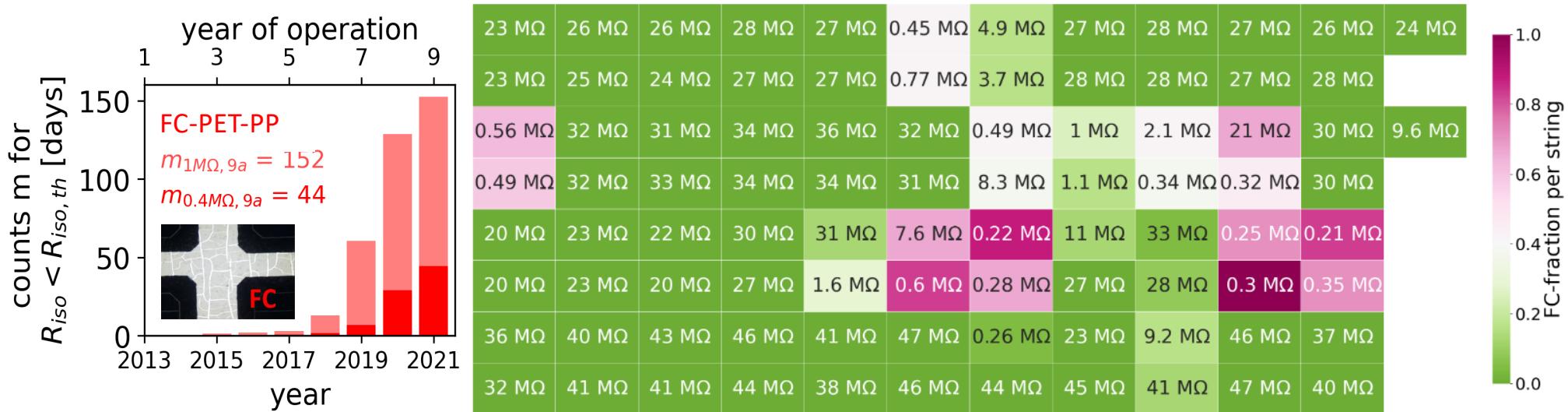


- Power loss
- Safety issues
- Inverter tripping
- Module failures



### III – Field analysis of polymers

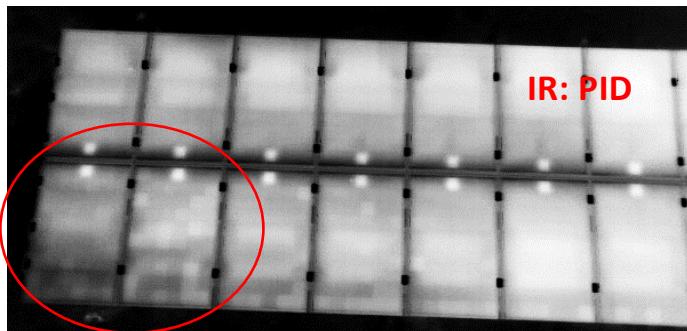
#### relevance – insulation resistance, ground impedance



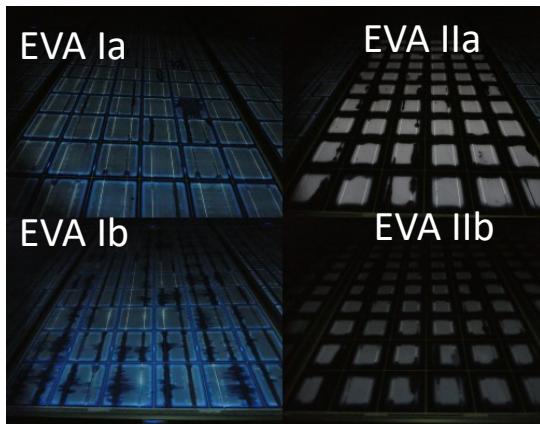
$R_{iso} < R_{iso,th} = 0.4 \text{ M}\Omega \rightarrow$  inverter tripping, no connection to grid, no feed-in

# Multi-dimensional dataset

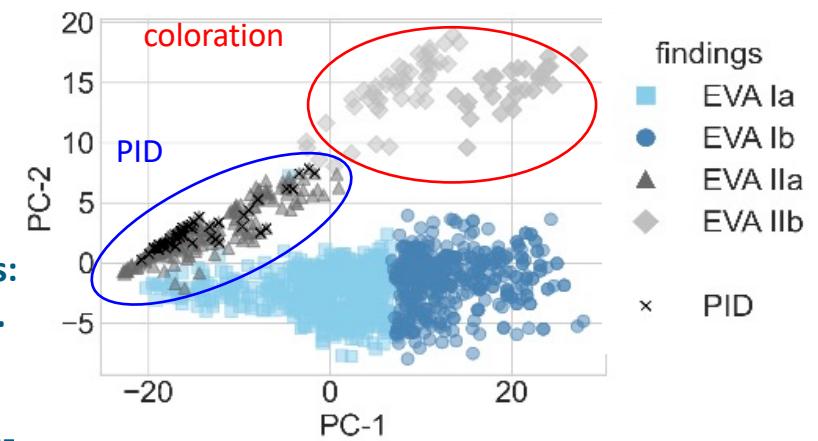
## module failure – formation of PID



Backsheet: PET-PET-PE  
 UV-imaging: 4 EVA types  
 PCA:  
 EVA IIa → PID (2% modules, 20% strings)  
 EVA IIb → coloration  
 EVA Ia+b → nothing  
 Map: distribution of EVA types



PCA analysis  
 of UV-images:  
 EVA types vs.  
 observations



# Imaging methods → dataset of various data

<i>Inspection method / Module failure</i>	<i>IR</i>	<i>EL/P L</i>	<i>Visual inspectio n</i>	<i>NIRA</i>	<i>UV-imaging</i>	<i>Riso measurement</i>
<i>BS-type</i>	-	-	(x)	x	(x)	-
<i>EVA</i>	-	-	-	x	x	-
<i>Riso</i>	-	-	-	-	-	x
<i>PV module failure, e.g. PID</i>	x	x	-	-	(x, cell cracks)	-
<i>Degradation e.g. coloration, corrosion</i>	-	-	x	-	-	-

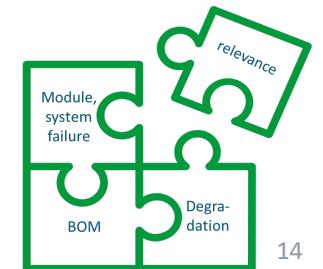
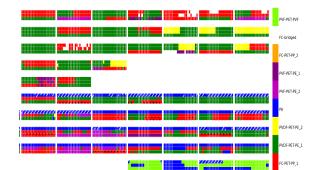
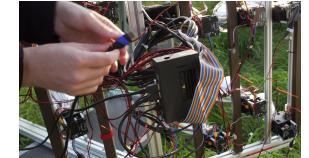
BS: backsheet, EVA: encapsulant, PID: potential induced degradation

## SUMMARY

### De-risking PV installation for high performance and long lifetime

- Dataset of optical methods (independent of availability of reports or historic data)
  - Digitalization of PV fields down to module level,
  - Identification, localization of anomalies in PV fields
  - Evaluation and quantification using ML-algorithms
  - Identification of anomalies before they may cause an issue in the future

Predictive maintenance: data → decision-making → action



Gefördert durch:



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für Wirtschaft  
und Klimaschutz

aufgrund eines Beschlusses  
des Deutschen Bundestages

## Thank you for your attention!

### Contact:

Dr. Claudia Buerhop-Lutz  
at FZJ, HI ERN, Erlangen, Germany,  
email: [c.buerhop-lutz@fz-juelich.de](mailto:c.buerhop-lutz@fz-juelich.de)



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